

## ABSTRACT OF THE DISCLOSURE

5           A process and apparatus to deliver both process chemical and solvent for  
cleaning the process chemical in a solvent purge refill system along with an integral  
solvent sorption module, in a single "assembly" that permits ease of shipping, minimal  
end-user interaction, sufficient solvent for the solvent purge operation, without residual  
solvent, requiring disposal. This eliminates customer handling of the solvent, and  
10 eliminates the customer's need to find a solvent waste facility, as residual solvent can be  
returned in the same package in one piece/one step.

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